

Material Safety Data Sheet

Echo Powerfuel



1. Product and company identification

Product name	: Echo Powerfuel
Supplier	: Calumet Specialty Products Partners, L.P. 2780 Waterfront Pkwy E. Dr. Suite 200 Indianapolis, Indiana 46214 USA Technical Services: 317-328-5660
Material uses	: Consumer products: Fuel.
Product code	: 1925600
Validation date	: 4/9/2013.
Version	: 1
In case of emergency	: 24hr. CHEMTREC 1-800-424-9300 / International 1-703-527-3887
Product type	: Liquid.

2. Hazards identification

Emergency overview

Physical state	: Liquid. [Clear viscous liquid.]
Color	: Amber.
Odor	: Hydrocarbon.
Signal word	: DANGER!
Hazard statements	: EXTREMELY FLAMMABLE LIQUID AND VAPOR. FLAMMABLE. VAPOR MAY CAUSE FLASH FIRE. INHALATION CAUSES HEADACHES, DIZZINESS, DROWSINESS AND NAUSEA AND MAY LEAD TO UNCONSCIOUSNESS. CAUSES RESPIRATORY TRACT, EYE AND SKIN IRRITATION. MAY BE HARMFUL IF SWALLOWED. CONTAINS MATERIAL THAT MAY CAUSE TARGET ORGAN DAMAGE, BASED ON ANIMAL DATA.
Precautionary measures	: Do not breathe vapor or mist. Do not ingest. Use only with adequate ventilation. Do not eat, drink or smoke when using this product. Avoid contact with eyes, skin and clothing. Keep away from heat, sparks and flame. Keep container tightly closed. Wash thoroughly after handling.
OSHA/HCS status	: This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
Routes of entry	: Eyes, Skin, Ingestion, Inhalation
<u>Potential acute health effects</u>	
Inhalation	: Can cause central nervous system (CNS) depression. Irritating to respiratory system.
Ingestion	: Harmful if swallowed. Can cause central nervous system (CNS) depression.
Skin	: Irritating to skin.
Eyes	: Severely irritating to eyes. Risk of serious damage to eyes.

See toxicological information (Section 11)

3. Composition/information on ingredients

Name	CAS number	% by weight
isopentane	78-78-4	20 - 30
toluene	108-88-3	5 - 10
xylene	1330-20-7	5 - 10
Distillates (petroleum), hydrotreated heavy paraffinic	64742-54-7	0.1 - 1

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

4. First aid measures

- Eye contact** : Check for and remove any contact lenses. Immediately flush eyes with plenty of water for at least 15 minutes, occasionally lifting the upper and lower eyelids. Get medical attention immediately.
- Skin contact** : In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Wash clothing before reuse. Clean shoes thoroughly before reuse. Get medical attention immediately.
- Inhalation** : Move exposed person to fresh air. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. Loosen tight clothing such as a collar, tie, belt or waistband. Get medical attention immediately.
- Ingestion** : Wash out mouth with water. Do not induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention immediately.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

5. Fire-fighting measures

- Flammability of the product** : Extremely flammable liquid. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. Runoff to sewer may create fire or explosion hazard.
- Extinguishing media**
- Suitable** : Use dry chemical, CO₂, water spray (fog) or foam.
- Not suitable** : Do not use water jet.
- Special exposure hazards** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

6. Accidental release measures

Personal precautions : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment (see Section 8).

Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods for cleaning up

Small spill : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

7. Handling and storage

Handling : Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. Do not breathe vapor or mist. Do not ingest. Avoid contact with eyes, skin and clothing. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use non-sparking tools. Take precautionary measures against electrostatic discharges. To avoid fire or explosion, dissipate static electricity during transfer by grounding and bonding containers and equipment before transferring material. Empty containers retain product residue and can be hazardous. Do not reuse container.

Storage : Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

8. Exposure controls/personal protection

Ingredient	Exposure limits
isopentane	ACGIH TLV (United States, 3/2012). TWA: 600 ppm 8 hours.
toluene	ACGIH TLV (United States, 3/2012). TWA: 20 ppm 8 hours.
xylene	ACGIH TLV (United States, 3/2012). TWA: 100 ppm 8 hours.
	TWA: 434 mg/m ³ 8 hours.
	STEL: 150 ppm 15 minutes.
	STEL: 651 mg/m ³ 15 minutes.
	OSHA PEL (United States, 6/2010). TWA: 100 ppm 8 hours.
	TWA: 435 mg/m ³ 8 hours.
Distillates (petroleum), hydrotreated heavy paraffinic	ACGIH TLV (United States, 3/2012). TWA: 5 mg/m ³ 8 hours. Form: Inhalable fraction
	OSHA PEL (United States, 6/2010). TWA: 5 mg/m ³ 8 hours.

Recommended monitoring procedures : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

Engineering measures : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Personal protection

Respiratory : Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Hands : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Eyes : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

Skin : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

8. Exposure controls/personal protection

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

9. Physical and chemical properties

Physical state : Liquid. [Clear viscous liquid.]
Flash point : Closed cup: -28.889°C (-20°F)
Color : Amber.
Odor : Hydrocarbon.
Boiling/condensation point : 31.667°C (89°F)
Relative density : 0.724
Solubility : Insoluble in the following materials: cold water and hot water.

10. Stability and reactivity

Chemical stability : The product is stable.
Conditions to avoid : Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.
Incompatible materials : Highly reactive or incompatible with the following materials: oxidizing materials
Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.
Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

11. Toxicological information

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
isopentane	LC50 Inhalation Vapor	Rat	280000 mg/m ³	4 hours
xylene	LC50 Inhalation Gas. LD50 Oral	Rat Rat	5000 ppm 4300 mg/kg	4 hours -
toluene	LC50 Inhalation Vapor LD50 Oral	Rat Rat	49 g/m ³ 636 mg/kg	4 hours -
Distillates (petroleum), hydrotreated heavy paraffinic	LC50 Inhalation Dusts and mists	Rat	5.7 mg/l	4 hours
	LD50 Dermal	Rabbit	>5000 mg/kg	-
	LD50 Oral	Rat	>15000 mg/kg	-

Conclusion/Summary : Not available.

Chronic toxicity

Conclusion/Summary : Not available.

Carcinogenicity

Conclusion/Summary : Not available.

Classification

Product/ingredient name	ACGIH	IARC	EPA	NIOSH	NTP	OSHA
toluene	A4	3	-	-	-	-
xylene	A4	3	-	-	-	-
Distillates (petroleum), hydrotreated heavy paraffinic	A4	-	-	-	-	-

Mutagenicity

11. Toxicological information

Conclusion/Summary : Not available.

Teratogenicity

Conclusion/Summary : Not available.

Reproductive toxicity

Conclusion/Summary : Not available.

12. Ecological information

Ecotoxicity : No known significant effects or critical hazards.

Aquatic ecotoxicity

Product/ingredient name	Result	Species	Exposure
xylene	Acute LC50 8500 µg/l Marine water	Crustaceans - Palaemonetes pugio	48 hours
toluene	Acute LC50 3300 µg/l Fresh water	Fish - Oncorhynchus mykiss	96 hours
	Acute EC50 12500 µg/l Fresh water	Algae - Pseudokirchneriella subcapitata	72 hours
	Acute EC50 11600 µg/l Fresh water	Crustaceans - Gammarus pseudolimnaeus - Adult	48 hours
	Acute EC50 6000 µg/l Fresh water	Daphnia - Daphnia magna - Juvenile (Fledgling, Hatchling, Weanling)	48 hours
	Acute LC50 5500 µg/l Fresh water Chronic NOEC 1000 µg/l Fresh water	Fish - Oncorhynchus kisutch - Fry Daphnia - Daphnia magna	96 hours 21 days

Conclusion/Summary : Not available.

Persistence/degradability

Conclusion/Summary : Not available.

13. Disposal considerations



Waste disposal : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

RCRA classification : D001 [Flammable]


Disposal should be in accordance with applicable regional, national and local laws and regulations.

Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees.

14. Transport information

Regulatory information	UN number	Proper shipping name	Classes	PG*	Label	Additional information
DOT Classification	UN1203	Gasoline RQ (XYLENE, TOLUENE)	3	II		<p>Reportable quantity 1020.4 lbs / 463.27 kg [169.04 gal / 639.87 L] Package sizes shipped in quantities less than the product reportable quantity are not subject to the RQ (reportable quantity) transportation requirements.</p> <p>Limited quantity Yes.</p> <p>Packaging instruction Passenger aircraft Quantity limitation: 5 L</p> <p>Cargo aircraft Quantity limitation: 60 L</p> <p>Special provisions 144, 177, B1, B33, IB2, T8</p> <p>Remarks May be classed as a Consumer Commodity, ORM-D for Small Packages, see 49CFR 173.150</p>
IMDG Class	UN1203	GASOLINE	3	II		<p>Emergency schedules (EmS) F-E, S-E</p>

14. Transport information

IATA-DGR Class	UN1203	Gasoline	3	II		<u>Passenger and Cargo Aircraft</u> Quantity limitation: 5 L Packaging instructions: 353 <u>Cargo Aircraft Only</u> Quantity limitation: 60 L Packaging instructions: 364 <u>Limited Quantities - Passenger Aircraft</u> Quantity limitation: 1 L Packaging instructions: Y341
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PG* : Packing group

15. Regulatory information

HCS Classification : Flammable liquid
Irritating material
Target organ effects

U.S. Federal regulations : **TSCA 8(a) CDR Exempt/Partial exemption:** Not determined

United States inventory (TSCA 8b): All components are listed or exempted.

SARA 302/304: No products were found.

SARA 311/312 Hazards identification: Fire hazard, Immediate (acute) health hazard, Delayed (chronic) health hazard

Clean Water Act (CWA) 307: toluene

Clean Water Act (CWA) 311: xylene; toluene

Clean Air Act (CAA) 112 regulated flammable substances: isopentane

Clean Air Act Section 112 : Listed

(b) Hazardous Air Pollutants (HAPs)

Clean Air Act Section 602 Class I Substances : Not listed

Clean Air Act Section 602 Class II Substances : Not listed

DEA List I Chemicals (Precursor Chemicals) : Not listed

DEA List II Chemicals (Essential Chemicals) : Listed

SARA 313

	Product name	CAS number	Concentration
Form R - Reporting requirements	toluene	108-88-3	5 - 10
	xylene	1330-20-7	5 - 10
Supplier notification	toluene	108-88-3	5 - 10
	xylene	1330-20-7	5 - 10

SARA 313 notifications must not be detached from the MSDS and any copying and redistribution of the MSDS shall include copying and redistribution of the notice attached to copies of the MSDS subsequently redistributed.

State regulations

Massachusetts : The following components are listed: ISOPENTANE; XYLENE; TOLUENE

15. Regulatory information

- New York** : The following components are listed: Xylene (mixed); Toluene
- New Jersey** : The following components are listed: ISOPENTANE; BUTANE, 2-METHYL-; XYLENES; BENZENE, DIMETHYL-; TOLUENE; BENZENE, METHYL-; MINERAL OIL (UNTREATED and MILDLY TREATED)
- Pennsylvania** : The following components are listed: BUTANE, 2-METHYL-; BENZENE, DIMETHYL-; BENZENE, METHYL-

California Prop. 65

WARNING: This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Ingredient name	Cancer	Reproductive	No significant risk level	Maximum acceptable dosage level
toluene	No.	Yes.	No.	7000 µg/day (ingestion)

Canada

WHMIS (Canada)

Class B-2: Flammable liquid
 Class D-2A: Material causing other toxic effects (Very toxic).
 Class D-2B: Material causing other toxic effects (Toxic).

Canadian lists

Canadian NPRI

The following components are listed: Pentane (all isomers); Xylene (all isomers); Toluene

CEPA Toxic substances

None of the components are listed.

Canada inventory

: Not determined.

International regulations

International lists

: **Australia inventory (AICS):** Not determined.
China inventory (IECSC): Not determined.
Japan inventory: Not determined.
Korea inventory: Not determined.
Malaysia inventory (EHS Register): Not determined.
New Zealand Inventory of Chemicals (NZIoC): Not determined.
Philippines inventory (PICCS): Not determined.
Taiwan inventory (CSNN): Not determined.

Europe inventory

: Not determined.

Chemical Weapons Convention List Schedule I Chemicals

: Not listed

Chemical Weapons Convention List Schedule II Chemicals

: Not listed

Chemical Weapons Convention List Schedule III Chemicals

: Not listed

16. Other information

Label requirements : EXTREMELY FLAMMABLE LIQUID AND VAPOR. FLAMMABLE. VAPOR MAY CAUSE FLASH FIRE. INHALATION CAUSES HEADACHES, DIZZINESS, DROWSINESS AND NAUSEA AND MAY LEAD TO UNCONSCIOUSNESS. CAUSES RESPIRATORY TRACT, EYE AND SKIN IRRITATION. MAY BE HARMFUL IF SWALLOWED. CONTAINS MATERIAL THAT MAY CAUSE TARGET ORGAN DAMAGE, BASED ON ANIMAL DATA.

Hazardous Material Information System (U.S.A.) :

Health	2
Flammability	4
Physical hazards	0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings are not required on MSDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

The customer is responsible for determining the PPE code for this material.

Date of issue : 4/9/2013.
Date of previous issue : No previous validation.
Version : 1
Prepared by : Technical Department

✔ Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.